BUPLICATE!

Work Orde Wednesday, Aug													Page 1
Item ID: Revision ID:	D412-760-1	11		F	Accept					Setup	Start		
Item Name:	8/6/2010	Il and Pylon Protecto Start Qty: 5.00 Req'd Qty: 2.00	nil			Cust Item I Customer:	D:				Stop		
Approvals:		an: MF		10-08-2			ate:		J	Run	Start Stop	1 40011101 01	
Sequence ID/ Work Center II	<b>D</b>	Operation Description	= 18/ ABI 18; As Aw		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	<del></del>	vision Nbr											
IIN D412-760 100 DC Document Control	E	<b>Memo</b> Photocop	oy bluefile & t	/pe labels per PP	0.00 0.00 P D412-760-111 CHO	G001 0 10 08	sl31		4	Lei	B	G 10.	-8-25 (
110 Packaging Packaging		Pick Kit  Memo			0.00					<u> </u>	12.5		60 SJ
120 QC Quality Control		QC4- 100% Inspect k	cits for comple	teness	0.00	08/3(			(XS	)_			

W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								•	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date:	
	R	esolution:	Dispositio	n:	_ QA: N/C Cld	sed:		Date: _	
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	on B Sign &		cation	Approval	Approval
		Section A	Chief Eng	Chief Eng	Date	I SECTION O		Chief Eng	QC Inspector
						<u> </u>			

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#### Work Order ID 61092

Page 2

Wednesday, August 25, 2010 10:26:30 AM

Required Date: 8/12/2010

Item ID:

D412-760-111

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Aft Cabin Wall and Pylon Protector

**Start Date:** 

8/6/2010

Start Qty: 2.00

Operation

Description

Req'd Qty: 2.00

**Cust Item ID: Customer:** 

Tool ID

Reference:

**Approvals:** 

Process Plan: Date:

QC: Date:

Tooling: SPC (Y/N):

Set Up/

**Run Hours** 

Date: Date:

Tool # Plan

Code

Run Start

Insp.

Stamp

Reject

Number

Stop

Reject

Qty

Accept

Qty

Sequence ID/

**Work Center ID** 

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-760-011

140

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/09/024) ps10-9-01

W/O:			V	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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				- 100 0000 - 1000 0000					
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No <b>DQ</b>	\:	Date: _	
	Re	esolution:	Disposit	ion:	QA: N/C Closed: Date:				
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		on C	Chief Eng	QC Inspector
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### **Picklist Print**

Wednesday, August 25, 2010 10:26:30 AM

Work Order ID: 61092

Parent Item:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector



**Start Date: 8/6/2010** 

Required Date: 8/12/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Com	ments:

	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
- -/	D3933-1  Aft Wall Protector		Manufactured	No			110	Each	5.0000	1	2/0	18/25.	s	
					Location	<u>!</u>	Loc	<u>Qty</u>	Loc Code			•		
			,		ST258A			5				_		Λ
	D3933-2		Manufactured	No	•	61084	110	5 Each	5.0000		<u>)</u>		7	
\ \	Aft Cabin Wall Protector, RH		ivianuractured	140			110	Each	3.0000			0/8/	355	
					Location	!	Loc	<u>Oty</u>	Loc Code					
					ST258A	61085		5 4		_	t	_		
					2	61165		1		$\frac{1}{I}$	1	·		
/	D3935-1 t Pylon Wall Protector, LH	M	Manufactured	No			110	Each	7.0000	1	2	10/8/	125	<u>S</u>
					Location	1	Loc	Qty	Loc Code					•
					ST258A	55702		7		<del></del>				•
						55793 61086		2 1			1	_		
	D2025 2					61167		4		<del>-</del>	+		1	1
べっ	Dylon Protector		Manufactured	No			110	Each	5.0000	1    <b>         </b>	2	10/8/	250	
	-				Location	<u>!</u>	Loc	<u>Oty</u>	Loc Code					
					ST258A			5		<del>ر</del>		_		
		,				61087		3		7	)			

61166

W/O:	•		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _	
	Re	esolution:	Disposition	li	_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NC	R)			
		Description of NC		Corrective Action Secti		Verifi	cation	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	tion C		
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Wednesday, August 25, 2010 10:26:30 AM

Work Order ID: 61092 Parent Item: D412-760-111 Parent Item Name: Aft Cabin Wall and Pylon Protector **Start Date: 8/6/2010** Required Date: 8/12/2010 Required Qty: 2.00 Start Qty: 2.00 D3942-1 Manufactured No 110 39.0000 Each Location Loc Qty Loc Code ST098 39 12 27 D3942-3 110 Each 28.0000 Manufactured No Location Loc Qty Loc Code ST098 28 28 61169 MS27039-4-10 110 Purchased No Each 92.0000 Location .-Loc Qty Loc Code ST293 92 92 114742 MS27039-4-14 · Purchased 110 78.0000 No Each Location Loc Qty Loc Code ST293 78 112273 78 MS27039-5-08 No 110 Each 33.0000 Purchased SCREW Location Loc Qty Loc Code ST293 33 112298 33 Wednesday, August 25, 2010 10:26:30 AM **Shop Packet Print** Page 2

		1			······································				
W/O:			W	ORK ORDER CHANGI	ES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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				•					
Part No	:	PAR #:	Fault Cat	egory:	NCR: Ye	es No	DQA:	_ Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C	Closed:		Date: _	
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (N	CR)			
DATE STEP		Description of NC	Corrective Action Section B			Ve	erification	Approval	Approval
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#### **Picklist Print**

Wednesday, August 25, 2010 10:26:30 AM

Work Order ID: 61092

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

**Start Date: 8/6/2010** 

Required Date: 8/12/2010

Page 3

Start Qty: 2.00

Required Qty: 2.00

MS27039-5-12

Purchased

No

ST293

110

Each

144.0000

Location Loc Code Loc Qty

114037

144 144

40

W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	<u></u>						c		
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC	L	Corrective Action Section			ication	Approval	Approval
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## REFERENCE ONLY

#### DART AEROSPACE LTD.

IIN-D412-760 Page 27 of 27

#### 5.0 PARTS LIST

Qty					$\triangle TV$			1
-011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
<del>~~+</del>	Х						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
<del></del>				Х			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					Х		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						Х	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	_1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1			_			<u> </u>	D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR  CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	JOGGLE BRACKET
6	4	6	6			20	D3580-1	CUPPED WASHER
14	40	14	14			36	D3628-1 D3628-3	CUPPED WASHER
6	8	6	6			1	D3876-1	RH FORWARD WALL PROTECTOR
<del></del>						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
$\longrightarrow$						1	D3876-9	RH AFT WALL PROTECTOR
$\longrightarrow$						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				. 1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
<del></del>				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1	<u>'</u>		D3935-1	LH PYLON PROTECTOR
			-	1			D3935-2	RH PYLON PROTECTOR
				<del>  '</del>	1		D3935-3	LH PYLON PROTECTOR
				<del> </del>	1	<del>                                     </del>	D3935-4	RH PYLON PROTECTOR
$\longrightarrow$				14	14	<del> </del>	D3942-1	ANGLE
	-			10	10	<del> </del>	D3942-3 /	CLIP
				'0		1	D3952-1	PLACARD
<del></del> +				<del> </del>		36	80-004-2-6	INSERT
28		28	28		-	<del>  30</del> -	AN960JD10	WASHER
12		12	12	<del>                                     </del>	<b></b>	<del> </del>	AN960JD416	WASHER
14		14	14	<b>—</b> —		<del></del>	MS24694S54	SCREW
6		6	6	<del>                                     </del>	<del> </del>		MS24694S100	SCREW
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<del> +</del>			<del> </del>	4	4	<del>- 30</del>	MS27039-4-10	SCREW
		<u> </u>	<b> </b>	6	6		MS27039-4-14	SCREW
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		1	i	lo	<u> </u>	L	MS27039-5-08	SCREW

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Revision: **E** 

Date: 09.12.02